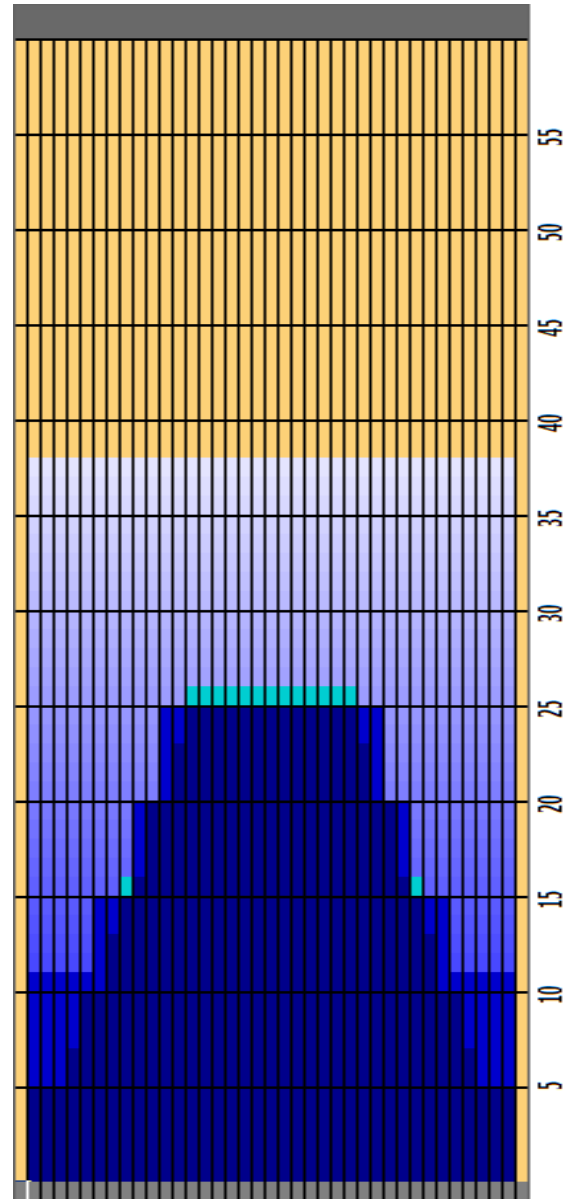


Oil Pattern Distance	38	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	13.3 mL	Reverse Oil Total	10.2 mL	Volume Oil Total	23.5 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	111	0.0	5.1	5.1	5550
2	5L	5R	1	18	3	31	5.1	7.6	2.5	1550
3	6L	6R	1	22	3	29	7.6	10.7	3.1	1450
4	8L	8R	1	22	3	25	10.7	13.8	3.1	1250
5	9L	9R	1	22	3	23	13.8	16.9	3.1	1150
6	11L	11R	1	22	3	19	16.9	20.0	3.1	950
7	13L	13R	1	22	3	15	20.0	23.1	3.1	750
8	14L	14R	1	22	3	13	23.1	26.2	3.1	650
9	2L	2R	0	30	3	0	26.2	38.0	11.8	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	38.0	25.0	-13.0	0
2	12L	12R	2	18	3	34	25.0	19.9	-5.1	1700
3	10L	10R	2	18	3	42	19.9	14.8	-5.1	2100
4	7L	7R	2	14	3	54	14.8	10.9	-3.9	2700
5	2L	2R	2	10	3	74	10.9	8.1	-2.8	3700
6	2L	2R	0	10	3	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix 5:1  
 Cleaner Ratio Back End Mix 4:1  
 Cleaner Ratio Back End Distance 59  
 This Pattern Up Loaded From Slot # 22 In Lane Machine On  
 9/10/2013 11:41 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.81	1.41	1.01	1.01	1.41	2.81

