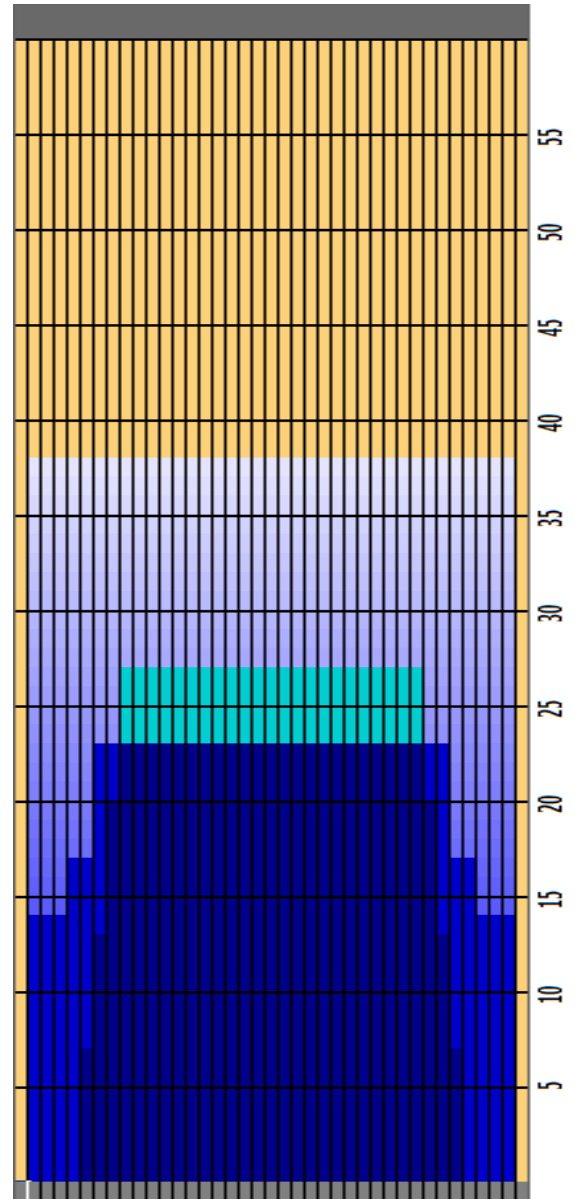


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	13.3 mL	Reverse Oil Total	7.95 mL	Volume Oil Total	21.25 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	6L	6R	4	18	3	116	0.0	7.6	7.6	5800
2	7L	7R	2	22	3	54	7.6	13.8	6.2	2700
3	8L	8R	2	22	3	50	13.8	20.0	6.2	2500
4	9L	9R	2	26	3	46	20.0	27.3	7.3	2300
5	2L	2R	0	30	3	0	27.3	38.0	10.7	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	38.0	23.0	-15.0	0
2	7L	7R	2	22	3	54	23.0	16.8	-6.2	2700
3	5L	5R	1	18	3	31	16.8	14.3	-2.5	1550
4	2L	2R	2	14	3	74	14.3	10.4	-3.9	3700
5	2L	2R	0	14	3	0	10.4	0.0	-10.4	0



Cleaner Ratio Main Mix 6:1
 Cleaner Ratio Back End Mix 4:1
 Cleaner Ratio Back End Distance 59

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3	1.03	1	1	1.03	3

