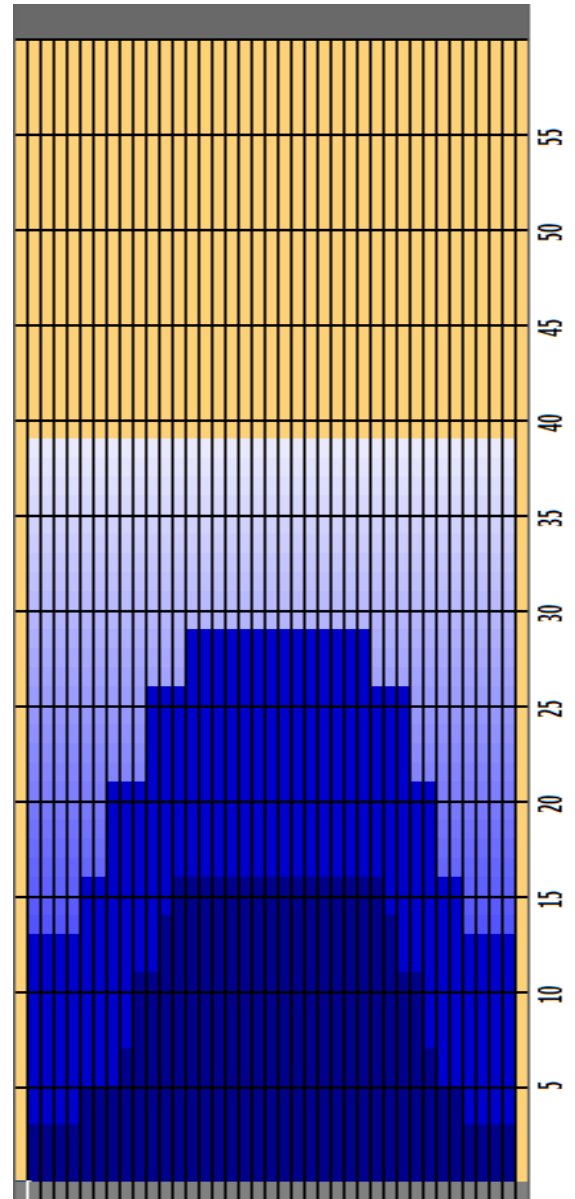


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	12.1 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	22.45 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	5550
2	6L	6R	1	14	3	29	3.9	5.8	1.9	1450
3	9L	8R	1	14	3	24	5.8	7.7	1.9	1200
4	10L	9R	2	14	3	44	7.7	11.6	3.9	2200
5	12L	11R	1	18	3	18	11.6	14.1	2.5	900
6	13L	12R	1	18	3	16	14.1	16.6	2.5	800
7	2L	2R	0	18	3	0	16.6	24.0	7.4	0
8	2L	2R	0	22	3	0	24.0	35.0	11.0	0
9	2L	2R	0	30	3	0	35.0	39.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	39.0	29.0	-10.0	0
2	14L	13R	1	22	3	14	29.0	25.9	-3.1	700
3	11L	10R	2	18	3	40	25.9	20.8	-5.1	2000
4	8L	8R	2	18	3	50	20.8	15.7	-5.1	2500
5	6L	6R	1	18	3	29	15.7	13.2	-2.5	1450
6	2L	2R	2	14	3	74	13.2	9.3	-3.9	3700
7	2L	2R	0	14	3	0	9.3	0.0	-9.3	0



Cleaner Ratio Main Mix 6:1
 Cleaner Ratio Back End Mix 4:1
 Cleaner Ratio Back End Distance 59
 This Pattern Up Loaded From Slot # 14 In Lane Machine On
 9/10/2013 11:38 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.93	1.42	1.01	1	1.27	2.93

