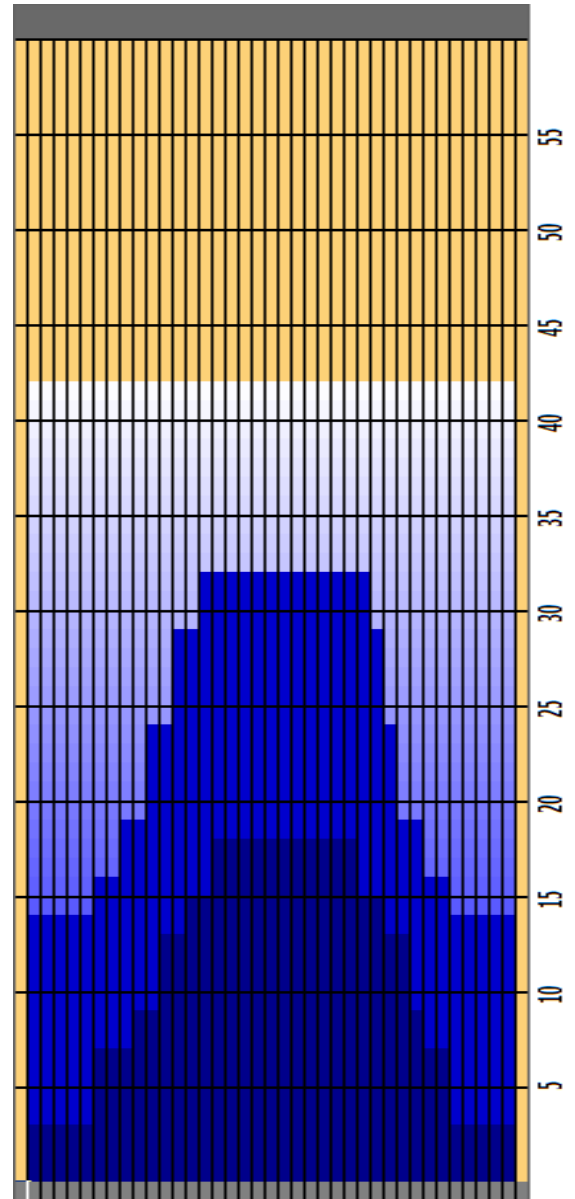


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	12.55 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	24.75 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	5550
2	7L	7R	2	14	3	54	3.9	7.8	3.9	2700
3	10L	9R	1	14	3	22	7.8	9.7	1.9	1100
4	12L	10R	2	14	3	38	9.7	13.6	3.9	1900
5	14L	12R	1	14	3	15	13.6	15.5	1.9	750
6	16L	14R	1	18	3	11	15.5	18.0	2.5	550
7	2L	2R	0	26	3	0	18.0	42.0	24.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	42.0	32.0	-10.0	0
2	15L	13R	1	22	3	13	32.0	28.9	-3.1	650
3	13L	12R	2	18	3	32	28.9	23.8	-5.1	1600
4	11L	11R	2	18	3	38	23.8	18.7	-5.1	1900
5	9L	9R	1	18	3	23	18.7	16.2	-2.5	1150
6	7L	7R	1	14	3	27	16.2	14.3	-1.9	1350
7	2L	2R	3	14	3	111	14.3	8.4	-5.9	5550
8	2L	2R	0	14	3	0	8.4	0.0	-8.4	0



Cleaner Ratio Main Mix                    6:1  
 Cleaner Ratio Back End Mix            4:1  
 Cleaner Ratio Back End Distance      59

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.03	1.72	1.06	1.01	1.52	3.03

