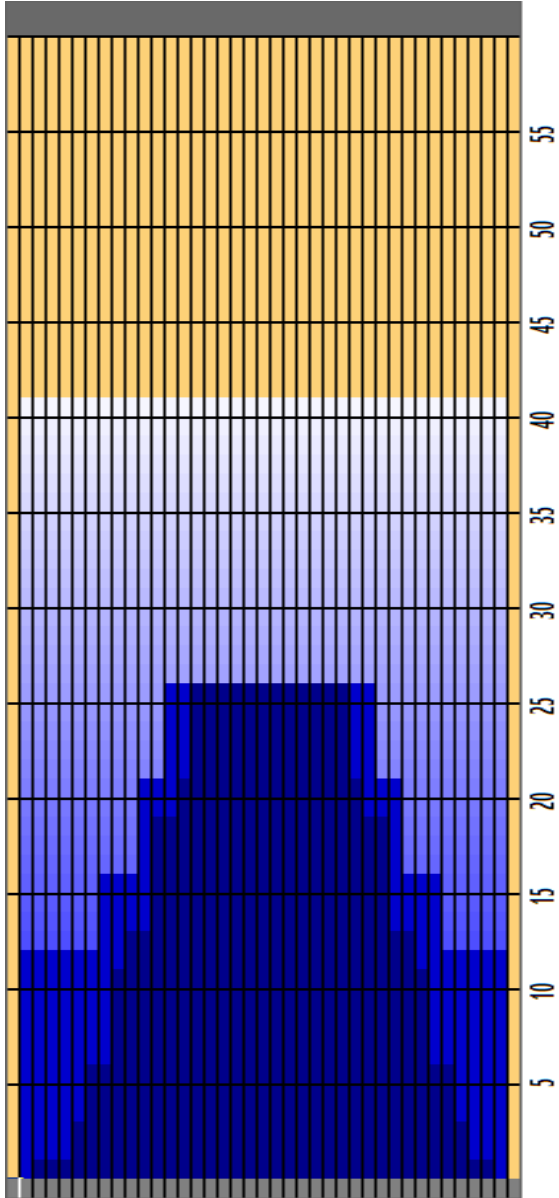


Oil Pattern Distance	41	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	13.6 mL	Reverse Oil Total	9.9 mL	Volume Oil Total	23.5 mL
Tank Configuration	A-B	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	3	70	0.0	1.9	1.9	3500
2	6L	5R	1	14	3	30	1.9	3.8	1.9	1500
3	7L	6R	1	18	3	28	3.8	6.3	2.5	1400
4	9L	8R	2	18	3	48	6.3	11.4	5.1	2400
5	10L	9R	1	18	3	22	11.4	13.9	2.5	1100
6	12L	11R	2	18	3	36	13.9	19.0	5.1	1800
7	14L	13R	1	18	3	14	19.0	21.5	2.5	700
8	15L	14R	2	18	3	24	21.5	26.6	5.1	1200
9	2L	2R	0	22	3	0	26.6	33.0	6.4	0
10	2L	2R	0	30	3	0	33.0	41.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	26.0	-15.0	0
2	13L	12R	2	18	3	32	26.0	20.9	-5.1	1600
3	11L	10R	2	18	3	40	20.9	15.8	-5.1	2000
4	8L	7R	2	14	3	52	15.8	11.9	-3.9	2600
5	2L	2R	2	10	3	74	11.9	9.1	-2.8	3700
6	2L	2R	0	10	3	0	9.1	0.0	-9.1	0



Cleaner Ratio Main Mix 5:1
 Cleaner Ratio Back End Mix 5:1
 Cleaner Ratio Back End Distance 59
 This Pattern Up Loaded From Slot # 22 In Lane Machine On
 9/10/2013 11:41 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.35	1.75	1.05	1.02	1.52	3.7

