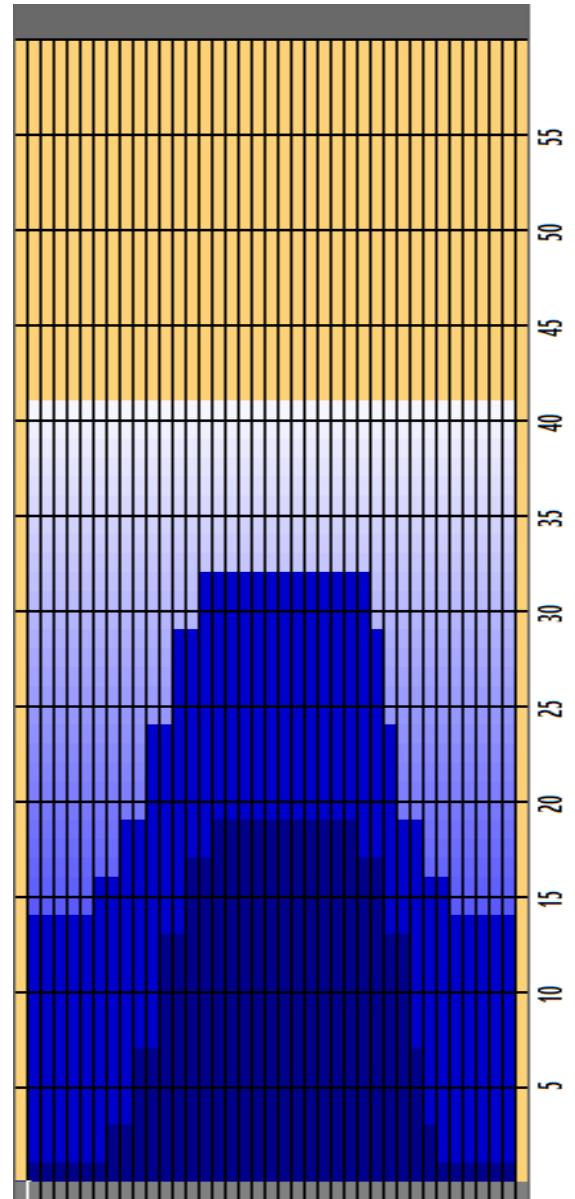


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	12.05 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	24.25 mL
Tank Configuration	B-A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	3	74	0.0	1.4	1.4	3700
2	8L	8R	1	14	3	25	1.4	3.3	1.9	1250
3	10L	9R	2	14	3	44	3.3	7.2	3.9	2200
4	12L	10R	3	14	3	57	7.2	13.1	5.9	2850
5	14L	12R	2	14	3	30	13.1	17.0	3.9	1500
6	16L	14R	1	18	3	11	17.0	19.5	2.5	550
7	2L	2R	0	18	3	0	19.5	27.0	7.5	0
8	2L	2R	0	22	3	0	27.0	34.0	7.0	0
9	2L	2R	0	26	3	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	32.0	-9.0	0
2	15L	13R	1	22	3	13	32.0	28.9	-3.1	650
3	13L	12R	2	18	3	32	28.9	23.8	-5.1	1600
4	11L	11R	2	18	3	38	23.8	18.7	-5.1	1900
5	9L	9R	1	18	3	23	18.7	16.2	-2.5	1150
6	7L	7R	1	14	3	27	16.2	14.3	-1.9	1350
7	2L	2R	3	14	3	111	14.3	8.4	-5.9	5550
8	2L	2R	0	14	3	0	8.4	0.0	-8.4	0



Cleaner Ratio Main Mix 5:1
 Cleaner Ratio Back End Mix 5:1
 Cleaner Ratio Back End Distance 59
 This Pattern Up Loaded From Slot # 9 In Lane Machine On
 9/10/2013 11:36 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.04	2.02	1.07	1.01	1.64	4.04

