

Ruskakisa PKL



Oil Pattern Distance Oil Per Board 50 ul 40 **Reverse Brush Drop** 32 **Volume Oil Total Forward Oil Total** 15.95 mL **Reverse Oil Total** 8.75 mL 24.7 mL **Tank Configuration** Tank A Conditioner TERRAIN Tank B Conditioner A-B **ICE**

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	74	0.0	1.9	1.9	3700
2	5L	5R	3	18	3	93	1.9	9.5	7.6	4650
3	9L	9R	4	18	3	92	9.5	19.7	10.2	4600
4	13L	13R	4	18	3	60	19.7	29.9	10.2	3000
5	2L	2R	0	18	3	0	29.9	33.0	3.1	0
6	2L	2R	0	22	3	0	33.0	40.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	21.0	-19.0	0
2	13L	13R	2	14	3	30	21.0	17.1	-3.9	1500
3	9L	9R	2	14	3	46	17.1	13.2	-3.9	2300
4	5L	5R	2	14	3	62	13.2	9.3	-3.9	3100
5	2L	2R	1	10	3	37	9.3	7.9	-1.4	1850
6	2L	2R	0	10	3	0	7.9	0.0	-7.9	0

Cleaner Ratio Main Mix 5:1
Cleaner Ratio Back End Mix 5:1
Cleaner Ratio Back End Distance 59

This Pattern Up Loaded From Slot # 12 In Lane Machine On 9/10/2013 11:38 AM

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R			
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track			
rack Zone Ratio	3.33	1.56	1	1	1.56	3.33			
1500 1350 1200 1050 900 750 450									